# SlimFold Classic



Slimfold® developed the Prefinished Steel Bifold over 75 years ago and has become the leader in the industry!

## **Bifold Details**

MATERIAL: 24 gauge cold-rolled steel with an alternate hot-dipped coating of zinc-iron alloy (A40 Galvanneal) recommended for coastal areas with high salt content.

**REINFORCEMENTS:** Reinforced with 4" wide stiffeners welded to banks and flanges of panels.

HARDWARE: All mounting hardware shall be factory installed. Rods to be zinc plated cold rolled steel with yellow dichromate finish. Patented weight-bearing pivot rods to be 9/16" (14mm) diameter, adjustable screw type, and securely held in position by nylon rod clamp assemblies. Guide rods and upper pivot rods shall be 1/4" (6mm) in diameter, springloaded for easy self-alignment, and securely held in position by self-retaining nylon sleeves.

TRACK: The top and bottom tracks are .055 mill finish aluminum.

HEIGHTS: 6'8", 7'0", 8'0"

**WIDTHS:** 1'6", 1'9", 2'0", 2'3", 2'4", 2'6", 2'8", 2'9", 2'10", 3'0"

The *original* Prefinished Steel Bifold Door

Slimfold® doors are engineered for beauty, quiet operation and long-life. They are carefully manufactured to provide years of maintenance-free use. The electrostatically-applied enamel is standard and galvanized steel is available for areas of high humidity.

- · Heavy-duty, long life bifold
- Easily installed
- Smooth and quiet operation
- Breaks over center allowing maximum opening
- Spring loaded guide rods for self-alignment
- Panel Colors: Bright White or Ivory
- Track: 5/8" Mill finish aluminum
- Optional Bottomless Track Bracket
- Limited lifetime warranty



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Scan to go directly to SlimFold product webpage!

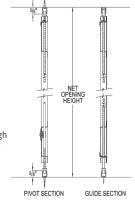
# Bifold Specs

#### Steel Bifold Specifications

Short Form: Wardrobe and closet doors, so specified to be Slimfold® prefinished metal folding doors manufactured by Slimfold® Products Division, meet or exceed Voluntary Product Standard PS38-70, as published by the U.S. Department of Commerce, National Bureau of Standards.

Full Form: Door panels and reinforcing stiffeners shall be 24 - gauge cold rolled steel.

Alternate for coastal areas with high salt content atmosphere: A hot dipped coating of zinc-iron alloy (galvanized) is recommended. Also recommended for bathrooms, laundry rooms, HVAC areas or any high-humidity situation. Contact factory for proper re-painting instructions.

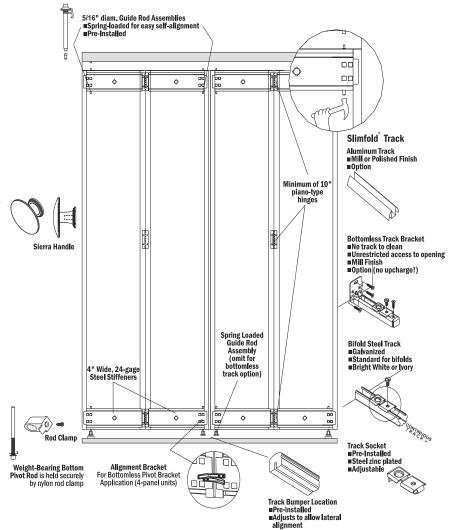


Door panels shall be accurately formed and reinforced with 4" wide stiffeners welded to backs and flanges of panels. Panels shall be hinged in pairs with a minimum of 10" (254mm) of piano-type hinges.

All mounting hardware shall be factory installed. Rods to be zinc plated cold rolled steel with yellow dichromate finish. Patented weight bearing pivot rods to be 5/16" (8mm) diameter, adjustable screw type, and securely held in position by nylon rod clamp assemblies. Guide rods and upper pivot rod assembly shall be 5/16" (8mm) in diameter, spring loaded for easy self-alignment, and securely held in position by self-retaining nylon sleeves. Top and bottom tracks are 5/8"(16mm) in .055 mill finish aluminum. Pivot sockets and rubber track bumpers shall be adjustable to allow lateral alignment and be preset in the track. Sockets are steel zinc plated and waxed. Doors to be supplied prefinished. Mill finish bottomless track bracket available as an option. Consists of one bracket, socket and mounting screws per two-panel unit. Alignment brackets included on four-panel units. Hardware packages consisting of knobs or pulls, screws, and felt discs to be supplied with each door.

Mirrors shall be high quality, double strength with mylar trimmed edges and shall fully cover the panel. They shall conform to Government Specification DD-M-00411 (b) and be securely mounted with double faced polyurethane tape, which shall also act as a shock absorbing cushion for the glass. Channels shall protect the top and bottom edges of the mirror.

All specifications are based on latest product information available at time of publication approval. We reserve the right to make changes at any time and without notice, in material specifications and styles.



### **Finish**

Leather "No Fingerprint" Texture Smooth Texture

## **Standard Color Selections**

Bright White

Ivory

### Prime Colors



Prime Gray (not intended for top coat)

#### Custom Colors

Dunbarton can match your custom color to your specifications!

Contact factory for lead times and pricing.



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